

Serving Your Metal Finishing Needs Since 1956

We have proudly served our customers for three generations with a reputation of exceeding industry standards. Our ISO9001 certified quality assurance and control system ensures you of a consistent quality product every time.

In 2016, we added a new and larger anodize line and achieved NAD-CAP certification for our lab and overall quality system.

Give us a call today at (574) 259-5491 or email us at info@rci-products.com to see how we can work together to make your products even better!



ISO 9001

QUALITY
MANAGEMENT

Hours of Operation

Monday - Friday

Office

8:00 am - 4:30 pm

***Expedited Service is
our Specialty!***

Call or email for
more information

(574) 259-5491
FAX (574) 259-7966
info@rci-products.com



512 So. Merrifield Ave.
Mishawaka IN 46544

For more information, visit our website at:

www.rci-products.com

Remote Controls, Inc

Expert Finishers of
Aluminum and Steel Since 1956



Product / Service Guide

**We Finish What
You Start!**

Phone: (574) 259-5491
Fax: (574) 259-7966
Email: info@rci-products.com

Our Services

Aluminum Finishing

- Hardcoat (Natural and Black)
- Chromic Acid Anodize
- Sulfuric Acid Anodize
- Chromate Conversion (ChemFilm)

Steel Finishing

- Black Oxide (Iron and Steel)
- Manganese Phosphate
- Zinc Phosphate
- Passivation



Dry Film / Paints

- Dry Film Lubes
- Teflon Coatings
- Thermoset PTFE
- Conventional and Epoxy Paints

Nadcap Certified Laboratory Testing Services

- Corrosion Resistance
- Coating Weight
- Tabor Abrasion
- Wet Tape
- Humidity Testing



Max Process Sizes

Aluminum Finishes

	<u>L</u>	<u>W</u>	<u>D</u>
Hardcoat (80 lb. max)	89	28	32
Teflon Seal	60	28	32
Black Dye	68	36	42
Sulfuric Anodize	89	45	36
(80 lb. max for hand racked)			
Black Dye	80	20	60
Gold Dye	72	30	36
Red Dye	28	28	30
Blue Dye	42	20	32
Green, Sand, Purple, Brown	20	20	20
Chromic Anodize	52	30	52
(80 lb. max.)			
ChemFilm (Hex Free)	52	34	55
ChemFilm (Hex Yellow)	90	44	90

Steel Finishes

Black Oxide	72	34	28
Manganese Phosphate	34	32	32
Zinc Phosphate	32	32	32
Passivation	22	22	32
Citric Acid Passivation	32	22	38

Excellence and Precision In *EVERY* Job!



Since 1956, Remote Controls has consistently provided high quality metal finishing services to the automotive, aviation, railroad, military, medical, food service, recreational vehicle and general machining industries.

Our anodizing capabilities range from short run expedited service to heavy parts (1,000 lb.), large part, and extended production runs using our new semi-automated anodize line.

We are proud to be one of the most trusted, fast-turn metal finishers in the country with the experience and knowledge to solve even your most complex metal finishing needs.

